

L450 OH **Online Alkalinity Analyzer**

Liquid Analysis Systems' L450 series chemical analyzers perform online wet chemical titrametric analyses of most aqueous chemical species using pH, ORP, ISE, turbidimetric and other sensors. The L450 features are optimized for extreme reliability, ease of operation, and minimum operating cost.

L450 Series Features

- Auto sample retrieval and preparation
- Auto-check of titrant, sample, and electrodes
- Result range and trend check

Through its display and keypad, users can view process status and history, and modify analysis intervals and other configuration parameters. This series offers a variety of hardware options for stream selection, sample preparation, and sample/reagent delivery.



Series Options

- Multi-stream selection and multi-parameter analysis
- Grab sample port
- Auto sample filter back flush
- Replenishment systems
- RS-485/Ethernet networking/E-mail messaging

L450 OH – Online Alkalinity Analyzer

The L450 online analyzer measures alkalinity in water, wastewater, or process streams by means of a robust, non-drift differential potentiometric titration with acid. Free and total alkalinity are determined by multiple-endpoint titrations. The titration electrode does not require refilling or even routine replacement. The method does not require calibration, and typically requires only one reagent. With the exception of a stir bar, no wearing parts such as peristaltic pump tubes and no drift-prone devices such as gel-filled electrodes are used. Because of this, annual maintenance is minimized. In addition, sampling and replenishment systems are available to satisfy a range of process requirements.



Base Model			
L450-OH		Base model with one pH titration cell, standard precision titrant dose pump, one sample/waste pump, single stream inlet, 4-20 mA output.	
	Options		
	CLx	Additional current loop output(s), 4-20 mA, isolated	
	DI	Digital input for remote enable of analyses or dosing	
	DO	Digital output relay with settable trip point or other control function	
	EB	Ethernet server for remote monitoring via web browser	
	G1	Auto grab sample with sipper tube inlet.	
	MSx	Multi-stream sampling, $x =$ number of streams.	
	Rx	Replenishment control (Relay or Pneumatic output options)	
	SK	Spares kit (basic or extended version)	
[SS	Sample inlet strainer with auto backflush.	

Specifications		
Method	Potentiometric pH titration with sulfuric acid. Differential endpoint with first breakpoint as free and second as total alkalinity.	
Ranges	Configurable over 50:1 range, e.g., 20 to 1000 ppm	
Repeatability	Standard method: 2% of range	
Cycle time	4 to 7 minutes	
Equipment stability	Drift < 1% / year	
Reagent consumption	50 to 500 µl/test, dependant on process value and range	
Power required	100/240 VAC 50/60 Hz	
Sample streams	Standard:1 Optional: up to 5	
Sample conditions	Standard: 5 to 25 psig, < 25 μm particulate, 10 to 60 °C Other: consult factory	
Sample connection	¼ " NPT-F	
Water (for option SS or high range samples)	100K ohm resistivity, minimum 20 to 60 psi, ¼" tube or NPT-F connection	
Air supply (for option SS)	Compressed, oil-free, ¼" tube or NPT-F connection	
Waste	1/2" tube connection to drain	
Leak	³ / ₈ " tube connection to drain	
Enclosure	20" H x 18" W x 10" D, wall mount, NEMA 4X/IP66	
Display	3" x 2.2", LCD with backlight	
Outputs	Standard: 4-20 mA process value, maintenance alarm relay. Optional: alarm relay with settable trip point, Ethernet, and/or serial network per user requirements.	

Specifications subject to change